

Amendments to the Claims:

The following Listing of Claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims

1 - 13. (Canceled).

14. (Currently amended) A cleaning article comprising a flocked substrate laminated to a layer of liquid-absorbent foam to provide the cleaning article with a flocked cleaning surface on one side and a liquid-absorbent foam cleaning surface on an opposite side, wherein the flocked cleaning surface includes discontinuous areas of flock such that areas on the flocked cleaning surface are free of adhesive from laminating and are free of flock, wherein the flock comprises fibres that are arranged substantially perpendicular to the surface of the substrate to which they are secured and have a maximum length of 2.0 mm, the fibres being substantially free of abrasive particles.

15. (Original) A cleaning article as claimed in claim 14, in which the layer of foam comprises a pad suitable for hand-held use.

16. (Previously presented) A cleaning article as claimed in claim 14, in which the foam is a polyurethane or a cellulosic foam.

17. (Previously presented) A cleaning article as claimed in claim 14, in which the foam has a thickness in the range of from 0.5 to 5.0 cm.

18. (Canceled).

19. (Previously presented) A cleaning article as claimed in claim 14, in which the substrate is a woven web material or a non-woven web material.

20. (Currently amended) A cleaning article comprising a flocked wipe, wherein the wipe includes a discontinuous adhesive material to which fibers of the flock are provided resulting in a discontinuous flock such that liquid-absorbent surfaces of the wipe remain exposed, wherein the flock comprises fibres that are arranged substantially perpendicular to the surface of the wipe to which they are secured and have a maximum length of 2.0 mm, the fibres being substantially free of abrasive particles.

21. (Canceled).

22. (Currently amended) A cleaning article as claimed in claim [[21]] 20, in which the flock is applied only on one surface of the wipe.

23. (Canceled).

24. (Canceled).

25. (Currently Amended) A cleaning article as claimed in claim [[24]] 20, in which the wipe comprises a material having a basis weight in the range of from 15 to 300 gm/m².

26. (Previously presented) A cleaning article as claimed in claim 25, in which the flock comprises fibres having a length in the range of from 0.4 to 0.8 mm.

27. (Previously presented) A cleaning article as claimed in claim 26, in which the flock comprises fibres having a titre in the range of from 15 to 80 dtex.

28. (Canceled).

29. (Canceled).

30. (Canceled).

31. (Currently amended) A cleaning article as claimed in claim ~~[[30]]~~ 20, in which the flock comprises fibres of a polyamide material.
32. (Previously preseted) A cleaning article as claimed in claim 31, in which the flock is secured to the substrate by an adhesive layer that does not substantially alter the flexibility of the substrate.
33. (Original) A cleaning article as claimed in claim 32, in which the flock is secured to the substrate by an acrylic adhesive or a PVC resin.